



測試報告

Test Report

號碼(No.): EKR21C02069 日期(Date): 06-Jan-2022

國亨化學股份有限公司 (GPPC CHEMICAL CORPORATION)

高雄市路竹區長興路66號 (NO.66, CHANG HSIN ROAD, LU-CHU DIST., KAOHSIUNG 821-50, TAIWAN, R.O.C.)

以下測試樣品係由申請廠商所提供及確認 (The following sample(s) was/were submitted and identified by/on behalf of the applicant as):

送樣廠商(Sample Submitted By)

: 國亨化學股份有限公司 (GPPC CHEMICAL CORPORATION)

樣品名稱(Sample Name)

: HIPS

樣品型號(Style/Item No.)

PS-316 \ PS-333 \ PS-350 \ PS-350S \ PS-350K \ PS-302 \ PS-350E \

PS-350F \ PS-333HF \ PS-350HF

收件日(Sample Receiving Date)

: 29-Dec-2021

測試期間(Testing Period)

29-Dec-2021 to 06-Jan-2022

測試需求(Test Requested)

- (1) 依據客戶指定,參考RoHS 2011/65/EU Annex II及其修訂指令(EU) 2015/863測 試鎘、鉛、汞、六價鉻、多溴聯苯、多溴聯苯醚, DBP, BBP, DEHP, DIBP。 (As specified by client, with reference to RoHS 2011/65/EU Annex II and amending Directive (EU) 2015/863 to determine Cadmium, Lead, Mercury, Cr(VI), PBBs, PBDEs, DBP, BBP, DEHP, DIBP contents in the submitted
- (2) 其他測試項目請見下一頁。 (Please refer to next pages for the other item(s).)

測試結里(Test Results)

請參閱下一頁 (Please refer to following pages.)

結 論(Conclusion)

(1) 根據客戶所提供的樣品,其鎬、鉛、汞、六價鉻、多溴聯苯、多溴聯苯醚, DBP, BBP, DEHP, DIBP的測試結果符合RoHS 2011/65/EU Annex II暨其修訂指令(EU) 2015/863之限值要求。 (Based on the performed tests on submitted sample(s), the test results of Cadmium, Lead, Mercury, Cr(VI), PBBs, PBDEs, DBP, BBP, DEHP, DIBP comply with the limits as set by RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU.)

報告簽署人/預伯睿 博士/部 图理**SGS**Ray Chang, Ph.D./ Department Manager
Signed for and on behalit SGS TAIWAN LTD.

化學實驗室-高雄/Chemical Laboratory-Kaohsiung



PIN CODE: 04951A58



號碼(No.): EKR21C02069 日期(Date): 06-Jan-2022 頁數(Page): 2 of 11

國亨化學股份有限公司 (GPPC CHEMICAL CORPORATION) 高雄市路竹區長興路66號 (NO.66, CHANG HSIN ROAD, LU-CHU DIST., KAOHSIUNG 821-50, TAIWAN, R.O.C.)

測試部位敘述 (Test Part Description)

白色塑膠粒 (WHITE PLASTIC PELLETS) No.1

測試結果 (Test Results)

測試項目	測試方法	單位	MDL	結果	限值
(Test Items)	(Method)	(Unit)		(Result)	(Limit)
				No.1	
. , , , , , , , , , , , , , , , , , , ,	參考IEC 62321-5: 2013,以感應耦合電漿	mg/kg	2	n.d.	100
43-9)	發射光譜儀分析。(With reference to IEC				
	62321-5: 2013, analysis was performed				
\$\langle (DE) (Land (DE)) (CAC No. 7420 02 1)	by ICP-OES.)		2	اء ما	1000
鉛 (Pb) (Lead (Pb)) (CAS No.: 7439-92-1)	参考IEC 62321-5: 2013・以恩應稱百亀漿 發射光譜儀分析。(With reference to IEC	mg/kg	2	n.d.	1000
	62321-5: 2013, analysis was performed				
	by ICP-OES.)				
汞 (Hg) (Mercury (Hg)) (CAS No.: 7439-	參考IEC 62321-4: 2013+ AMD1: 2017	mg/kg	2	n.d.	1000
97-6)	以感應耦合電漿發射光譜儀分析。(With	3. 3			
	reference to IEC 62321-4: 2013+ AMD1:				
	2017, analysis was performed by ICP-				
	OES.)				
六價鉻 (CrVI) (Hexavalent Chromium	参考IEC 62321-7-2: 2017 , 以紫外光-可見	mg/kg	8	n.d.	1000
Cr(VI)) (CAS No.: 18540-29-9)	光分光光度計分析。(With reference to				
	IEC 62321-7-2: 2017, analysis was performed by UV-VIS.)				
脚苯二甲酸丁苯甲酯 (BBP) (Butyl benzyl	参考IEC 62321-8: 2017,以氣相層析儀/質 - 譜儀分析。(With reference to IEC 62321- 8: 2017, analysis was performed by	mg/kg	50	n.d.	1000
phthalate (BBP)) (CAS No.: 85-68-7)		1119/109	30	Ti.G.	1000
鄰苯二甲酸二丁酯 (DBP) (Dibutyl		mg/kg	50	n.d.	1000
phthalate (DBP)) (CAS No.: 84-74-2)		3. 3			
鄰苯二甲酸二異丁酯 (DIBP) (Diisobutyl		mg/kg	50	n.d.	1000
phthalate (DIBP)) (CAS No.: 84-69-5)					
鄰苯二甲酸二(2-乙基己基)酯 (DEHP) (Di-		mg/kg	50	n.d.	1000
(2-ethylhexyl) phthalate (DEHP)) (CAS					
No.: 117-81-7)					



號碼(No.): EKR21C02069 日期(Date): 06-Jan-2022 頁數(Page): 3 of 11

國亨化學股份有限公司 (GPPC CHEMICAL CORPORATION) 高雄市路竹區長興路66號 (NO.66, CHANG HSIN ROAD, LU-CHU DIST., KAOHSIUNG 821-50, TAIWAN, R.O.C.)

測試項目	測試方法	單位	MDL	結果	限值
(Test Items)	(Method)	(Unit)		(Result)	(Limit)
				No.1	
一溴聯苯 (Monobromobiphenyl)		mg/kg	5	n.d.	-
二溴聯苯 (Dibromobiphenyl)		mg/kg	5	n.d.	-
三溴聯苯 (Tribromobiphenyl)		mg/kg	5	n.d.	-
四溴聯苯 (Tetrabromobiphenyl)		mg/kg	5	n.d.	-
五溴聯苯 (Pentabromobiphenyl)		mg/kg	5	n.d.	-
六溴聯苯 (Hexabromobiphenyl)		mg/kg	5	n.d.	-
七溴聯苯 (Heptabromobiphenyl)		mg/kg	5	n.d.	-
八溴聯苯 (Octabromobiphenyl)		mg/kg	5	n.d.	-
九溴聯苯 (Nonabromobiphenyl)		mg/kg	5	n.d.	-
十溴聯苯 (Decabromobiphenyl)	參考IEC 62321-6: 2015,以氣相層析儀/質	mg/kg	5	n.d.	-
多溴聯苯總和 (Sum of PBBs)	譜儀分析。(With reference to IEC 62321-	mg/kg	ı	n.d.	1000
一溴聯苯醚 (Monobromodiphenyl ether)	6: 2015, analysis was performed by	mg/kg	5	n.d.	-
二溴聯苯醚 (Dibromodiphenyl ether)	GC/MS.)	mg/kg	5	n.d.	-
三溴聯苯醚 (Tribromodiphenyl ether)		mg/kg	5	n.d.	-
四溴聯苯醚 (Tetrabromodiphenyl ether)		mg/kg	5	n.d.	-
五溴聯苯醚 (Pentabromodiphenyl ether)		mg/kg	5	n.d.	-
六溴聯苯醚 (Hexabromodiphenyl ether)		mg/kg	5	n.d.	-
七溴聯苯醚 (Heptabromodiphenyl ether)		mg/kg	5	n.d.	1
八溴聯苯醚 (Octabromodiphenyl ether)		mg/kg	5	n.d.	-
九溴聯苯醚 (Nonabromodiphenyl ether)		mg/kg	5	n.d.	-
十溴聯苯醚 (Decabromodiphenyl ether)		mg/kg	5	n.d.	-
多溴聯苯醚總和 (Sum of PBDEs)		mg/kg	ı	n.d.	1000



號碼(No.): EKR21C02069

日期(Date): 06-Jan-2022

頁數(Page): 4 of 11

國亨化學股份有限公司 (GPPC CHEMICAL CORPORATION)

高雄市路竹區長興路66號 (NO.66, CHANG HSIN ROAD, LU-CHU DIST., KAOHSIUNG 821-50, TAIWAN, R.O.C.)

測試項目	測試方法	單位	MDL	結果	限值
(Test Items)	(Method)	(Unit)		(Result)	(Limit)
				No.1	
銻 (Sb) (Antimony (Sb)) (CAS No.: 7440-	参考US EPA 3052: 1996,以感應耦合電漿	mg/kg	2	n.d.	-
36-0)	發射光譜儀分析。(With reference to US				
	EPA 3052: 1996, analysis was performed				
	by ICP-OES.)		-		
六溴環十二烷及所有主要被辨別出的異構物(URCDD) (w. URCDD) (w. U	參考IEC 62321: 2008,以氣相層析儀/質譜	mg/kg	5	n.d.	-
物(HBCDD) (α- HBCDD, β- HBCDD, γ- HBCDD) (Hexabromocyclododecane	儀分析。(With reference to IEC 62321: 2008, analysis was performed by				
(HBCDD) (Hexabiomocyclododecane	GC/MS.)				
diastereoisomers identified (α - HBCDD,	GC/1913.)				
β- HBCDD, γ- HBCDD)) (CAS No.:					
25637-99-4, 3194-55-6 (134237-51-7,					
134237-50-6, 134237-52-8))					
氟 (F) (Fluorine (F)) (CAS No.: 14762-94-		mg/kg	50	n.d.	-
8)					
氯 (CI) (Chlorine (CI)) (CAS No.: 22537-	参考BS EN 14582: 2016,以離子層析儀分析。(With reference to BS EN 14582:	mg/kg	50	n.d.	-
15-1)					
溴 (Br) (Bromine (Br)) (CAS No.: 10097-	2016, analysis was performed by IC.)	mg/kg	50	n.d.	-
32-2)	Lore, analysis was performed by rely				
碘 (I) (Iodine (I)) (CAS No.: 14362-44-8)		mg/kg	50	n.d.	-

備註(Note):

- 1. mg/kg = ppm; 0.1wt% = 1000ppm
- 2. MDL = Method Detection Limit (方法偵測極限值)
- 3. n.d. = Not Detected (未檢出); 小於MDL / Less than MDL
- 4. "-" = Not Regulated (無規格值)
- 5. 符合性結果之判定係以測試結果與限值做比較。(The statement of compliance conformity is based on comparison of testing results and limits.)



日期(Date): 06-Jan-2022 頁數(Page): 5 of 11

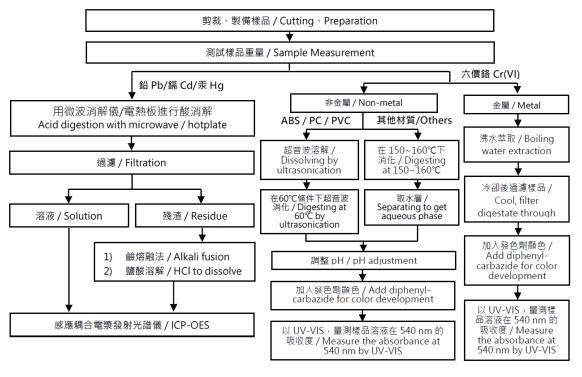
國亨化學股份有限公司 (GPPC CHEMICAL CORPORATION)

高雄市路竹區長興路66號 (NO.66, CHANG HSIN ROAD, LU-CHU DIST., KAOHSIUNG 821-50, TAIWAN, R.O.C.)

重金屬流程圖 / Analytical flow chart of Heavy Metal

根據以下的流程圖之條件,樣品已完全溶解。(六價鉻測試方法除外)

These samples were dissolved totally by pre-conditioning method according to below flow chart. (Cr⁶⁺ test method excluded)





號碼(No.): EKR21C02069 日期(Date): 06-Jan-2022 頁數(Page): 6 of 11

國亨化學股份有限公司 (GPPC CHEMICAL CORPORATION) 高雄市路竹區長興路66號 (NO.66, CHANG HSIN ROAD, LU-CHU DIST., KAOHSIUNG 821-50, TAIWAN, R.O.C.)

多溴聯苯/多溴聯苯醚 分析流程圖 / PBB/PBDE analytical FLOW CHART

樣品前處理 / Sample pretreatment

樣品萃取 / Sample extraction
索式萃取法 / Soxhlet method

萃取液濃縮/稀釋

Concentrate/Dilute Extracted solution
以氣相層析/質譜儀分析 / Analysis by

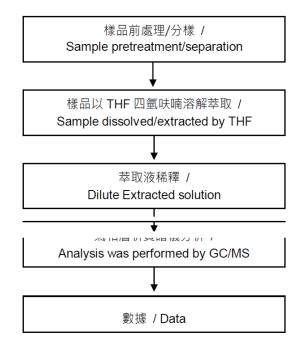
GC/MS



國亨化學股份有限公司 (GPPC CHEMICAL CORPORATION) 高雄市路竹區長興路66號 (NO.66, CHANG HSIN ROAD, LU-CHU DIST., KAOHSIUNG 821-50, TAIWAN, R.O.C.)

可塑劑分析流程圖 / Analytical flow chart of phthalate content

【測試方法/Test method: IEC 62321-8】





號碼(No.): EKR21C02069

瑪(No.): EKR21C02069 日期(Date): 06-Jan-2022

頁數(Page): 8 of 11

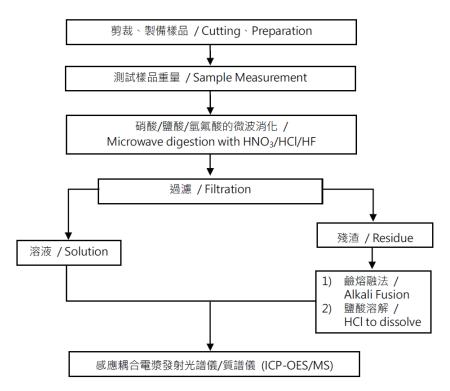
國亨化學股份有限公司 (GPPC CHEMICAL CORPORATION) 高雄市路竹區長興路66號 (NO.66, CHANG HSIN ROAD, LU-CHU DIST., KAOHSIUNG 821-50, TAIWAN, R.O.C.)

元素(含重金屬)分析流程圖 / Analytical flow chart of Elements (Heavy metal included)

根據以下的流程圖之條件,樣品已完全溶解。

These samples were dissolved totally by pre-conditioning method according to below flow chart.

【參考方法/Reference method: US EPA 3051、US EPA 3052】

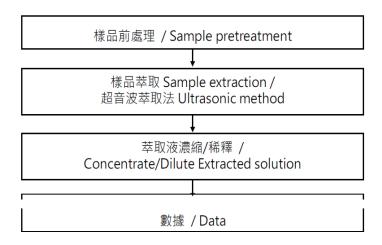


* US EPA 3051 方法未添加氫氟酸 / US EPA 3051 method does not add HF.



國亨化學股份有限公司 (GPPC CHEMICAL CORPORATION) 高雄市路竹區長興路66號 (NO.66, CHANG HSIN ROAD, LU-CHU DIST., KAOHSIUNG 821-50, TAIWAN, R.O.C.)

六溴環十二烷分析流程圖 / Analytical flow chart - HBCDD

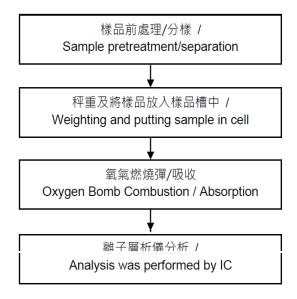




日期(Date): 06-Jan-2022 頁數(Page): 10 of 11

國亨化學股份有限公司 (GPPC CHEMICAL CORPORATION) 高雄市路竹區長興路66號 (NO.66, CHANG HSIN ROAD, LU-CHU DIST., KAOHSIUNG 821-50, TAIWAN, R.O.C.)

鹵素分析流程圖 / Analytical flow chart of Halogen



This document is issued by the Company subject to its General Conditions of Service printed overleaf, available on request or accessible at https://www.sgs.com.tw/terms-of-service and, for electronic format documents, subject to Terms and Conditions for Electronic Documents at https://www.sgs.com.tw/terms-of-service. Attention is drawn to the limitation of liability, indemnification and jurisdiction issues defined therein. Any holder of this document is advised that information contained hereon reflects the Company's findings at the time of its intervention only and within the limits of client's instruction, if any. The Company's sole responsibility is to its Client and this document does not exonerate parties to a transaction from exercising all their rights and obligations under the transaction documents. This document cannot be reproduced, except in full, without prior written approval of the Company. Any unauthorized alteration, forgery or falsification of the content or appearance of this document is unlawful and offenders may be prosecuted to the fullest extent of the law. Unless otherwise stated the results shown in this test report refer only to the sample(s) tested.

高雄市楠梓區開發路 61 號 t+886 (07)3012121 f+886 (07) 3010867 No.61, Kai-Fa Road, Nanzih Dist., Kaohsiung, Taiwan